

3.00 HIGH X 4.00 WIDE



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM324U3009101-5
Job Sheet 178176



Part No: RBEM324U3009101-5

Job Qty: 1 ea

Part Name: Placard, Plastic



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM324u3009101 Rev. 1 IPP Rev. A 18.05.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/9/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs		7/9/18	0.00	0.36	Small Fab-4		MCC DAS 38
120	QC	1 pcs		7/9/18	0.00	0.00	QC5		38 9-88
130	Packaging	1 pcs		7/9/18	0.00	0.00	Packaging3-1		MCC
140	QC21-SA	1 Ea		7/9/18	0.00	0.00	QC21		DAS 21 JUL 23 2018 9-88

Part Op 110 - Engrave placard using LASER engraver as per DWG. Sheet 2. ***NOTE*** Use PDF.
Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.0840 sf (.084 ea)	90-Start up Operation	50 89301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	95	0

Part Specifications

Specifications could not be found.

Plex 7/13/18 9:57 AM dart.lacelle.linda



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Container No: S094752



Part: RBEM324U3009101-5

Job No: 178176

Serial No/Batch: S094752

Revision: 1

Inspector:

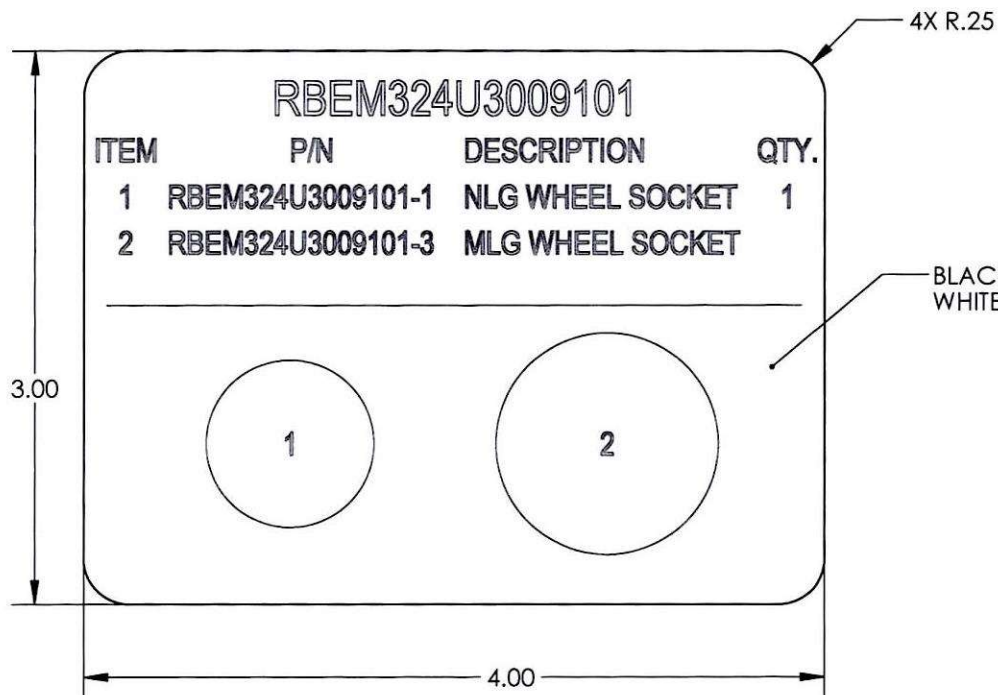
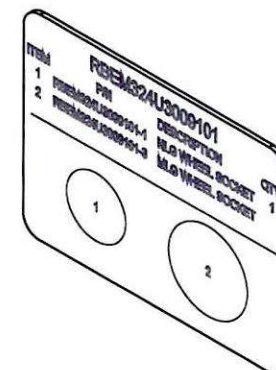
Exp Date:

Instructions:

Date: 07/21/18

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				



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NOTE:
USE PDF.

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SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 178176
20180712

(-5)
PLACARD

DART AEROSPACE	
TITLE HP LG WHEEL REPLACEMENT DEVICE	
DWG NO. RBEM324U3009101-5	REV 1
MATERIAL PLASTIC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125/✓	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 5/20/2016 SHEET 2 OF 4